

**1. Design guidelines.**

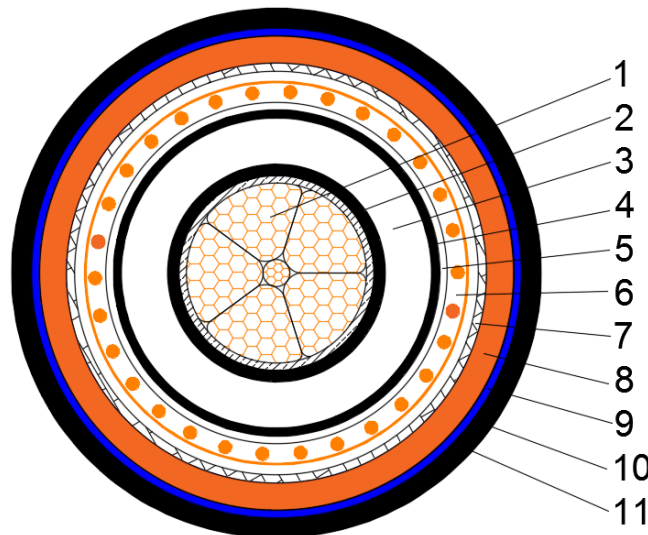
AS/NZS 1429.2	Electric cables—Polymeric insulated Part 2: For working voltages above 19/33 (36) kV up to and including 87/150(170) kV
AS/NZS 1125	Conductors in insulated electric cables and flexible cords
AS/NZS 3808	Insulating and sheathing materials for electric cables

**2. Application.**

Normal use operating temperature	90°C
Max. conductor temperature during short circuit(5s)	250°C
Lowest recommended temperature during installation	0°C

**3. Construction.**

HCA - 1200mm<sup>2</sup> x 1 core Cu(WBY)/XLPE/CWS(13.5kA)/APL/MDPE/NY/HDPE(Graphite) - HCA503097PWC



1	Conductor	Class 2, circular Milliken Copper conductor(non-conductive water-blocking yarn) A Semi-conductive tape shall be applied over the conductor
2	Conductor screen	Semi-conductive tape and compound
3	Insulation	XLPE
4	Insulation screen	Semi-conductive compound
5	Water blocking	Semi-conductive water-blocking tape
6	Metallic screen	Copper wires with copper tape counter open-helix wrapped
7	Metal foil laminate	Al-PE laminate foil
8	Inner sheath	MDPE/Orange
9	Anti-termite sheath	Nylon (PA12)/Blue
10	Outer sheath	HDPE/Black with 2% carbon black
11	Outer conductive layer	Graphite coating

**4. Cable mark as listed below, or as purchase order.**

Marking on cable: by printing in two approximately diametrically opposed lines on the surface of outer sheath
HENG TONG CABLE AUSTRALIA "YEAR" ELECTRIC CABLE 38/66kV
1200mm <sup>2</sup> 1 core Cu(WBY) XLPE CWS(13.5kA) APL MDPE NY HDPE(Graphite) XXXXm

**5. Construction parameters.**

Description	Unit	Values
<b>Conductor</b>		
Cross sectional area	mm <sup>2</sup>	1200
Shaped	/	Circular
Number of wires	No.	≥53
Approx. diameter of conductor	mm	41.4
<b>Conductor screen</b>		
Min. thickness at any point	mm	1.8
Approx. diameter over conductor screen	mm	45.8
<b>Insulation</b>		
Nominal thickness/Min. thickness at any point	mm	10.0/8.9
Approx. diameter over insulation	mm	65.8
<b>Insulation screen</b>		
Type		Fully bonded
Min. thickness at any point	mm	1.0
Approx. diameter over insulation screen	mm	67.8
<b>Metallic screen</b>		
No. & Diameter of copper wires per phase	No./mm	45/Φ1.8
Approx. diameter over copper wires	mm	74.6
<b>Metal foil laminate</b>		
Nominal thickness	mm	0.25
Approx. diameter over metal foil laminate	mm	76.6
<b>Inner sheath (MDPE)</b>		
Nominal thickness/Min. thickness at any point	mm	4.0/3.3
Approx. diameter over MDPE sheath	mm	84.6
<b>Anti-termite sheath (PA12)</b>		
Nominal thickness/Min. thickness at any point	mm	1.3/0.8
Approx. diameter over nylon sheath	mm	87.2
<b>Outer sheath (HDPE w/ graphite)</b>		
Nominal thickness/Min. thickness at any point	mm	3.0/2.2
Approx. diameter over HDPE sheath	mm	93.2
Max. diameter of cable	mm	98.2
Min. bending radius during installation	mm	2616
Min. bending radius after installed	mm	1744
Max. D.C. resistance of conductor at 20°C	Ω/km	0.0151
Max. A.C. resistance of conductor at 90°C	Ω/km	0.0218
Fault current carrying capacity of conductor for 1 second	kA	171.7
Fault current carrying capacity of metallic screen for 1 second	kA	13.5
Maximum pulling tension of conductor	kN	84.0



**TECHNICAL DATA SHEET  
HENG TONG CABLE AUSTRALIA**

Doc No.: 6612001CXCAPNP-13.5

Rev: 0

Date: 6<sup>th</sup> January 2022

Page: 3 of 3

**38/66(72.5) kV PWC**

Cable weight	kg/m	16.9
--------------	------	------