| HENGTONG <br> GROUP | TECHNICAL DATA SHEET <br> HENGTONG CABLE AUSTRALIA | Doc No.: <br> GD/TC/431-2023 |
| :--- | :---: | :--- |
|  | Rev: 1 |  |
|  | $6.35 / 11(12) \mathrm{kV}$ PWC | Date: 11/13/2023 |
|  |  | Page: 1 of 3 |

## 1. Design guidelines.

| AS/NZS 1429.1 | Electric cables-Polymeric insulated Part 1: For working voltages 1.9/3.3(3.6) kV up to and <br> including 19/33(36) kV |
| :--- | :--- |
| AS/NZS 1125 | Conductors in insulated electric cables and flexible cords |
| AS/NZS 3808 | Insulating and sheathing materials for electric cables |

## 2. Application.

| Normal use operating temperature | $90^{\circ} \mathrm{C}$ |
| :--- | :--- |
| Max. conductor temperature during short circuit(5s) | $250^{\circ} \mathrm{C}$ |
| Lowest recommended temperature during installation | $0^{\circ} \mathrm{C}$ |

## 3. Construction.

HCA - 240 mm ${ }^{2}$ x 3*1 Core AI(WBY)/TR-XLPE/WBT/CWS(13.1kA)/WBT/PVC/NY/HDPE(Graphite) Triplex - HCA504542PWC


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| 1 | Conductor | Class 2, circular compacted Aluminium conductor (non-conductive <br> water-blocking yarn) A Semi-conductive tape shall be applied over the conductor |
| :---: | :--- | :--- |
| 2 | Conductor screen | Semi-conductive compound |
| 3 | Insulation | TR-XLPE |
| 4 | Insulation screen | Semi-conductive compound |
| 5 | Bedding tape | Semi-conductive water-blocking tape |
| 6 | Metallic screen | Plain annealed copper wire screen |
| 7 | Binder tape | Water-blocking tape |
| 8 | Inner sheath | 5V-90 Orange |
| 9 | Insect protection | Nylon 12 Blue |
| 10 | Outer sheath | HDPE Black (with Graphite on the outer surface) |

## 4. Core identification and mark as listed below, or as purchase order.

| Identification of core: Red, White, Blue (color tape) |
| :--- |
| Marking on cable: by printing in two diametrically opposed lines on the surface of outer sheath (one phase) |
| HENGTONG CABLE AUSTRALIA "YEAR" ELECTRIC CABLE 6.35/11kV |
| $240 \mathrm{~mm}^{2} \times 3^{*} 1$ core AI(WBY) TR-XLPE WBT CWS(13.1kA) WBT PVC NY HDPE(Graphite) Triplex XXXXm |


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|  | 6.35/11(12) kV PWC | Date: 11/13/2023 |
|  |  | Page: 2of 3 |

5. Construction parameters.

| Description | Unit | Values |
| :---: | :---: | :---: |
| Active Conductor |  |  |
| Material | - | Aluminium |
| Nominal cross-sectional area | $\mathrm{mm}^{2}$ | 240 |
| Conductor shape | / | Circular Compacted |
| Approx. diameter of active conductor | mm | 18.4 |
| Conductor screen |  |  |
| Min. thickness at any point | mm | 0.3 |
| Approx. diameter of conductor screen | mm | 20.4 |
| Active Insulation |  |  |
| Material | - | TR-XLPE |
| Nominal thickness/Min. thickness at any point | mm | 3.4/2.96 |
| Approx. diameter over insulation | mm | 27.2 |
| Insulation screen |  |  |
| Type | - | Hand-strippable |
| Min. thickness at any point | mm | 0.6 |
| Approx. diameter of insulation screen | mm | 28.7 |
| Metallic screen |  |  |
| No.\& Diameter of copper wires per phase | No./mm | 50/1.53 |
| Approx. diameter of metallic screen | mm | 32.6 |
| Laying up |  |  |
| Direction of lay | - | Right |
| Diameter of laid up core | mm | 32.6 |
| Inner sheath |  |  |
| Material | - | 5V-90 |
| Nominal thickness/Min. thickness at any point | mm | 1.0/0.60 |
| Approx. diameter of inner sheath | mm | 37.1 |
| Insect protection |  |  |
| Material | - | Nylon 12 |
| Min. thickness at any point | mm | 0.5 |
| Approx. diameter over Insect protection | mm | 38.7 |
| Outer sheath |  |  |
| Material | - | HDPE |
| Nominal thickness/Min. thickness at any point | mm | 2.0/1.40 |
| Approx. diameter of outer sheath | mm | 42.7 |
| Laying up |  |  |
| Direction of lay | - | Right |
| Approx. diameter of laid up core | mm | 92.3 |
| Max. diameter of cable | mm | 96.9 |


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|  | 6.35/11(12) kV PWC |  | Date: 11/13/2023 |
|  |  |  | Page: 3of 3 |
| Description |  | Unit | Values |
| Approx. mass of cable |  | kg/km | 7,976 |
| Electrical data |  |  |  |
| Max. D.C. resistance of active conductor at $20^{\circ} \mathrm{C}$ |  | ת/km | 0.125 |
| Max. A.C. resistance of conductor at $90^{\circ} \mathrm{C}$ |  | $\Omega / \mathrm{km}$ | 0.161 |
| Fault current carrying capacity of conductor |  | kA/1sec | 22.7 |
| Fault current carrying of screen |  | kA/1sec | 13.1 |
| Mechanical data |  |  |  |
| Maximum pulling tension of conductor |  | kN | 28.1 |
| Min. bending radius during installation (one phase) |  | mm | 1160 |
| Min. bending radius after installed (one phase) |  | mm | 770 |
| Min. bending radius during installation (bundled cable) |  | mm | 1940 |
| Min. bending radius after installed (bundled cable) |  | mm | 1450 |

