

1. Design guidelines.

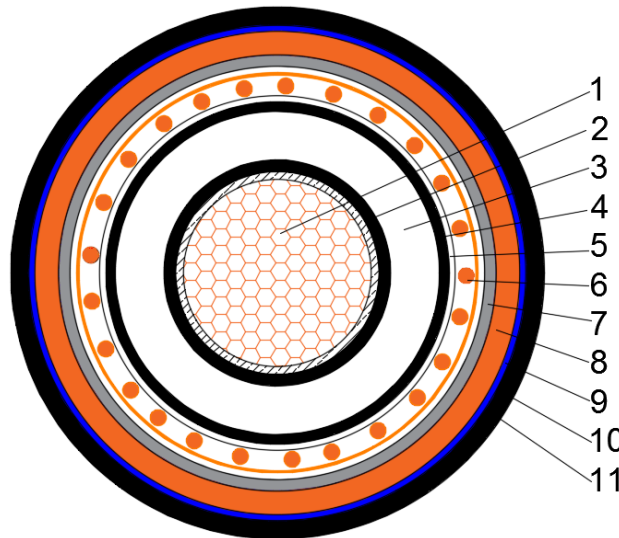
AS/NZS 1429.2	Electric cables—Polymeric insulated Part 2: For working voltages above 19/33 (36) kV up to and including 87/150(170) kV
AS/NZS 1125	Conductors in insulated electric cables and flexible cords
AS/NZS 3808	Insulating and sheathing materials for electric cables

2. Application.

Normal use operating temperature	90°C
Max. conductor temperature during short circuit(5s)	250°C
Lowest recommended temperature during installation	0°C

3. Construction.

HCA - 630mm² x 1 core Cu(WBY)/XLPE/CWS(13.5kA)/LAS/MDPE/NY/HDPE(Graphite) - HCA503105PWC



1	Conductor	Class 2, circular compacted Copper conductor(non-conductive water-blocking yarn) A Semi-conductive tape shall be applied over the conductor
2	Conductor screen	Semi-conductive tape and compound
3	Insulation	XLPE
4	Insulation screen	Semi-conductive compound
5	Water blocking	Semi-conductive water-blocking tape
6	Metallic screen	Copper wires with copper tape counter open-helix wrapped
7	Metallic sheath	Lead alloy sheath
8	Inner sheath	MDPE/Orange
9	Anti-termite sheath	Nylon (PA12)/Blue
10	Outer sheath	HDPE/Black with 2% carbon black
11	Outer conductive layer	Graphite coating

4. Cable mark as listed below, or as purchase order.

Marking on cable: by printing in two approximately diametrically opposed lines on the surface of outer sheath
HENG TONG CABLE AUSTRALIA "YEAR" ELECTRIC CABLE 38/66kV
630mm ² 1 core Cu(WBY) XLPE CWS(13.5kA) LAS MDPE NY HDPE(Graphite) XXXXm

5. Construction parameters.

Description	Unit	Values
Conductor		
Cross sectional area	mm ²	630
Shaped	/	Circular
Number of wires	No.	≥53
Approx. diameter of conductor	mm	30.2
Conductor screen		
Min. thickness at any point	mm	1.1
Approx. diameter over conductor screen	mm	32.9
Insulation		
Nominal thickness/Min. thickness at any point	mm	11.0/9.8
Approx. diameter over insulation	mm	54.9
Insulation screen		
Type		Fully bonded
Min. thickness at any point	mm	1.0
Approx. diameter over insulation screen	mm	56.9
Metallic screen		
No. & Diameter of copper wires per phase	No./mm	53/Φ1.4
Approx. diameter over copper wires	mm	62.9
Metallic sheath		
Nominal thickness/Min. thickness at any point	mm	2.0/1.8
Approx. diameter over lead alloy sheath	mm	68.1
Inner sheath (MDPE)		
Nominal thickness/Min. thickness at any point	mm	4.0/3.3
Approx. diameter over MDPE sheath	mm	76.1
Anti-termite sheath (PA12)		
Nominal thickness/Min. thickness at any point	mm	1.3/0.8
Approx. diameter over nylon sheath	mm	78.7
Outer sheath (HDPE w/ graphite)		
Nominal thickness/Min. thickness at any point	mm	3.0/2.2
Approx. diameter over HDPE sheath	mm	84.7
Max. diameter of cable	mm	89.7
Min. bending radius during installation	mm	2361
Min. bending radius after installed	mm	1574
Max. D.C. resistance of conductor at 20°C	Ω/km	0.0283
Max. A.C. resistance of conductor at 90°C	Ω/km	0.0385
Fault current carrying capacity of conductor for 1 second	kA	90.1
Fault current carrying capacity of metallic screen for 1 second	kA	13.5
Maximum pulling tension of conductor	kN	44.1



**TECHNICAL DATA SHEET
HENG TONG CABLE AUSTRALIA**

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Page: 3 of 3

38/66(72.5) kV PWC

Cable weight	kg/m	15.5
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